

APPLICANT: KOSTIC FORMTEC CO.. LTD.

ADDRESS: 120, LG-ro 360beon-gil, Wollong-myeon,

Paju-si, Gyeonggi-do, Korea

PAGE: 1 of 10

DATE: Jan. 17, 2024

REPORT NO. RT24R-S0248-030-E

SAMPLE DESCRIPTION : The following submitted sample(s) said to be:-

NAME/TYPE OF PRODUCT : PET FILM LABEL(Coating)

SAMPLE ID NO. : RT24R-S0248-030

ITEM NO. : CLEAR, METALIZED, WHITE MANUFACTURER/VENDOR : KOSTIC FORMTEC CO.. LTD.

SAMPLE RECEIVED : Jan. 09, 2024

TESTING DATE : Jan. 09, 2024 ~ Jan. 17, 2024

TEST METHOD(S) : Please see the following page(s).
TEST RESULT(S) : Please see the following page(s).

Approved by,

Authorized by,

Authenticity check

Jade Jang / Lab. Technical Manager

Bo Park / Lab. General Manager

Intertek Testing Services Korea Ltd.



 $<sup>{}^{*}</sup>$  Note 1 : The test results presented in this report refer only to the object tested.

<sup>\*</sup> Note 2: This report shall not be reproduced except in full without the written approval of the testing laboratory.

<sup>\*</sup> Note 3 : The item no. is assigned by client and indicated according to their requirement and guarantee letter.



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REPORT NO. RT24R-S0248-030-E
SAMPLE ID NO. : RT24R-S0248-030

SAMPLE DESCRIPTION: PET FILM LABEL(Coating)

TEST ITEM	UNIT	TEST METHOD	MDL	RESULT	
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 Edition 1.0 : 2013,	0.5	N.D.	
Lead (Pb)	mg/kg	by acid digestion and determined by ICP-OES	5	N.D.	
Mercury (Hg)	mg/kg	With reference to IEC 62321-4: 2013/AMD1: 2017, by acid digestion and determined by ICP-OES	2	N.D.	
Hexavalent Chromium (Cr <sup>6+</sup> )	mg/kg	With reference to IEC 62321-7-2 Edition 1.0: 2017, by alkaline/toluene digestion and determined by UV-VIS Spectrophotometer	8	N.D.	
Polybrominated Biphenyl (PBBs)					
Monobromobiphenyl	mg/kg		5	N.D.	
Dibromobiphenyl	mg/kg		5	N.D.	
Tribromobiphenyl	mg/kg	With reference to IEC 62321-6 Edition 1.0 : 2015,	5	N.D.	
Tetrabromobiphenyl	mg/kg		5	N.D.	
Pentabromobiphenyl	mg/kg		5	N.D.	
Hexabromobiphenyl	mg/kg	by solvent extraction and	5	N.D.	
Heptabromobiphenyl	mg/kg	determined by GC/MS	5	N.D.	
Octabromobiphenyl	mg/kg		5	N.D.	
Nonabromobiphenyl	mg/kg		5	N.D.	
Decabromobiphenyl	mg/kg		5	N.D.	
Polybrominated Diphenyl Ether (I	PBDEs)			I.	
Monobromodiphenyl ether	mg/kg		5	N.D.	
Dibromodiphenyl ether	mg/kg		5	N.D.	
Tribromodiphenyl ether	mg/kg		5	N.D.	
Tetrabromodiphenyl ether	mg/kg	With reference to	5	N.D.	
Pentabromodiphenyl ether	mg/kg	IEC 62321-6 Edition 1.0 : 2015, by solvent extraction and	5	N.D.	
Hexabromodiphenyl ether	mg/kg		5	N.D.	
Heptabromodiphenyl ether	mg/kg	determined by GC/MS	5	N.D.	
Octabromodiphenyl ether	mg/kg		5	N.D.	
Nonabromodiphenyl ether	mg/kg		5	N.D.	
Decabromodiphenyl ether	mg/kg		5	N.D.	

Tested by : Jooyeon Lee, Chano Kim, Hayan Park

Notes: mg/kg = ppm = parts per million

< = Less than

N.D. = Not detected ( <MDL ) MDL = Method detection limit

Intertek Testing Services Korea Ltd.







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REPORT NO. RT24R-S0248-030-E

SAMPLE ID NO. : RT24R-S0248-030 SAMPLE DESCRIPTION : PET FILM LABEL(Coating)

TEST ITEM	UNIT	TEST METHOD	MDL	RESULT
Bromine (Br)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.
Chlorine (Cl)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.
Fluorine (F)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.
Sulfur (S)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.
Beryllium (Be)	mg/kg	With reference to US EPA 3052, by acid digestion and determined by ICP-OES	2	N.D.
Antimony (Sb)	mg/kg	With reference to US EPA 3052, by acid digestion and determined by ICP-OES	2	114
Medium-chain chlorinated paraffin (MCCP)	mg/kg	With reference to US EPA 3540C, by solvent extraction and determined by LC/MS/MS and/or GC/ECD	100	N.D.

Tested by : Chano Kim, Jooyeon Lee, Hayan Park

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SAMPLE ID NO.

## **TEST REPORT**

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REPORT NO. RT24R-S0248-030-E

SAMPLE DESCRIPTION: PET FILM LABEL(Coating)

: RT24R-S0248-030

TEST ITEM	CAS NO.	UNIT	TEST METHOD	MDL	RESULT
Dibutyl phthalate (DBP)	84-74-2	mg/kg	With reference to IEC 62321-8 Edition 1.0 : 2017,	50	N.D.
Di(2-ethylhexyl) phthalate (DEHP)	117-81-7	mg/kg		50	N.D.
Di-n-octyl phthalate (DNOP)	117-84-0	mg/kg		50	N.D.
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	mg/kg		100	N.D.
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	mg/kg	by solvent extraction and determined by GC/MS	100	N.D.
Benzyl butyl phthalate (BBP)	85-68-7	mg/kg		50	N.D.
Diisobutyl phthalate (DIBP)	84-69-5	mg/kg		50	N.D.
Di-n-hexyl phthalate (DNHP)	84-75-3	mg/kg		50	N.D.

Tested by : Hayan Park

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REPORT NO. RT24R-S0248-030-E

SAMPLE ID NO. : RT24R-S0248-030 SAMPLE DESCRIPTION : PET FILM LABEL(Coating)

\* View of sample as received;-













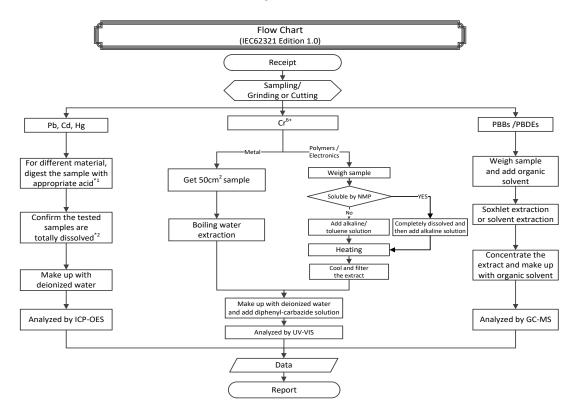


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SAMPLE DESCRIPTION: PET FILM LABEL(Coating)



Remarks:
\*1: List of appropriate acid:

- :	1. List of appropriate acid.						
	Material	Acid added for digestion					
	Polymers	HNO₃, HCl, HF, H <sub>2</sub> O <sub>2</sub> , H3BO₃					
	Metals	HNO₃, HCl, HF					
	Electronics	HNO₃, HCl, H₂O₂, HBF₄					

<sup>\*2 :</sup> The samples were dissolved totally by pre-conditioning method according to above flow chart.





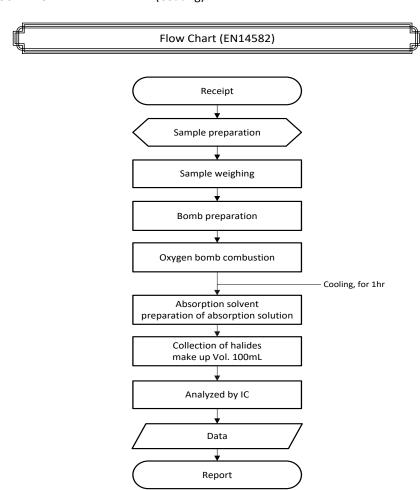




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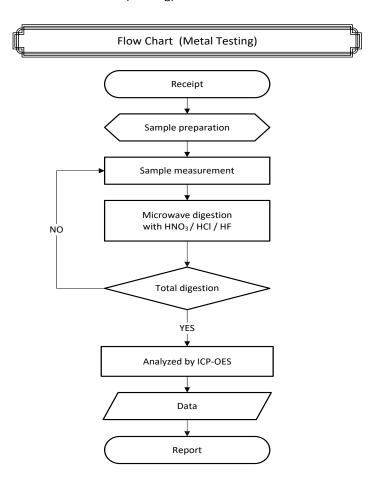




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<sup>\*\*</sup> Remarks : The samples were dissolved totally by pre-conditioning method according to above flow chart.

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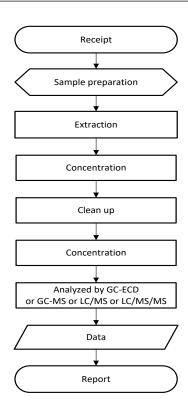


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Flow Chart (EPA 3540C)















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> Flow Chart (Phthalates) Receipt Sample preparation Extraction Concentration Clean-up Concentration Analyzed by GC-MS Data

### End of Report \*\*\*\*\*

Report

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